

PRODUCT SPECIFICATIONS

## REFLECTIVE BLACK AR4002 REFLECTIVE CLEAR AR2020

Reflective Black & Reflective Clear heat transfer films are suitable to transfer onto textiles like cotton, mixtures of polyester/cotton and polyester/acrylic.

These are a reflective film for decoration can be used for lettering on T-shirts, sport & leisure wear, sport bags and promotional articles. When subject to a light source garments decorated with this product becomes highly visible.

We recommend using a standard 45° blade. After weeding the cut flex film is transferred **by heat press**. The liner should be removed warm.

Guarantee for a secure and long-lasting bond of this product is only given when following the specified temperature and pressure conditions. We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter lettering, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.



45° Blade Recommended



Cut this material in mirror image



150°C - 160°C



2,0 - 3,0 bar Medium pressure



8 - 10 seconds



Peel Warm



Wash warm (max 40°C) inside out. Tumble Dry normal. Suitable for Dry Cleaning.



Layering not recommended



Iron inside out. Do not iron directly onto transfers.



Suitable for cotton, mixtures of polyester/cotton and polyester/acrylic.



Application Tape not required.

Standard dimensions: 500mm x 25m

TRANSFER FILM	ADHESIVE	THICKNESS
Polyurethane, cast	Polyurethane - hotmelt	180 microns +/- 5 %

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by the manufacturer.